

# Hairpin Conversion Instructions Installation Instructions

For Cabinet not Previously drilled for Legs Other installation instructions available at www.woodpro.com

## **Tools and Supplies Needed:**

Tools – Not Supplied	Supplies	
<ul><li>Wrench</li></ul>	<ul><li>4 - Shims, if needed</li></ul>	
<ul> <li>8" x 8" ½" plywood</li> </ul>	<ul><li>4 - 12" Hairpin Legs</li></ul>	
<ul> <li>5/16" drill bit</li> </ul>	<ul> <li>2 - ½" x 1" bolt (3 per leg)</li> </ul>	
<ul><li>Hammer</li></ul>	■ 12 - 1/4"-20 hex nuts (3 per leg)	

### **Directions:**

#### 1. Remove Cabinet from the Carton.

- Remove loose pieces and drawers (optional)
- Remove and unwrap Hairpin legs

### 2. Lay Cabinet on its Back

- Using one of the Hairpin Legs, position in one corner as shown in (Photo 1).
- DO NOT OMIT THIS STEP

Place the 8" x 8" ½" piece of plywood on the top side the base (inside the cabinet) opposite the leg (this is necessary so that the top of the base doesn't splinter out).

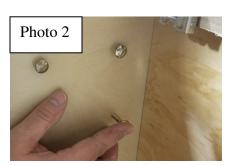
Using a 15/16" drill bit, drill three attachment holes using the holes in the leg as a pattern or using the leg mark each hole, remove leg and then drill.
 NOTE: The leg has 6 holes, this is for ease of installation for all configuration of cabinets that Woodpro offers. Select three that are best suited for your application. We suggest you use the three inner hole (one on each side of the leg and one in the center)



#### 3. Install Bolts

- Install the supplied ¼" x 1" bolt from the inside of the cabinet. (Photo
   2) 3 per leg
- Notice they are slightly raised (photo 3), using a hammer gently tap them down until they are fully seated, (Photo 4)

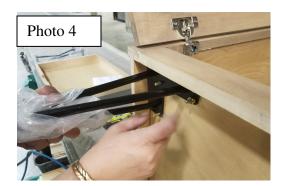




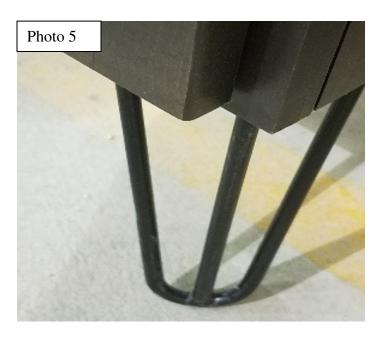


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4. Install Hairpin LegsInstall each Hairpin leg onto the ¼" x 1" bolts and attach using the supplied 1/4-20 Hex Nuts and tighten. (Photo 4)



# 5. Stand the cabinet uprightYour leg should look like Photo 5.



**Note:** If leveling the cabinet is necessary, we have supplied 4 shims that can be used. Back each nut and slip the "U" shaped shim where necessary between the top of the leg and bottom of the base

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